

2015 Crankworks Retail Price List



Retail

Service Lower Unit Procedures

Crankshaft Blueprint, install new pin if needed, size and bal/true

Service crankshaft with balance #DHC-SC-B	(\$495)
Service crankshaft W/O balance #DHC-SC-NB	(\$395)
Pro-plug crankshaft only – NO D/A required #DHC-PP	(\$165)

Additional options to Service procedures

Lighten / Pro-edge & window #DHC-PE & DHC-DW	(\$150)
Weld crankpin #DHC-WELD	(\$29.95)
Weld counterbalancer drive sprocket DHC-WELD x 1.5	(\$10.00)
Replace wristpin bushings & pinbore to size #DHC-PB	(\$55)
Center 07-up OEM sprocketshaft #DHC-RCSS	(\$99)
Grind EVO pinion race on centers #DHC-GPR	(\$145)
Machine flywheels for thrust washers #DHC-MFW	(\$75)
Replace Conn Rod races #DHC-RRR	(29.95)

Case work

Repair cam-bearing bore x-1 #DHC-CBB	(\$275)
Hone/Oversize cam follower bore (qty 4)#DHC-RULBhone	(\$275)
Repair cam-follower bore #DHC-RULB	(\$275)
Twincam Timken bearing upgrade #DHC-TCTC	(\$325)
XL / Buell Timken bearing conversion	(\$395)
XL / Buell cam bearing conversion	(\$349)
Bore cases for “bigger bore” cylinders #DHC-OSxxx	(\$295)

Special services

Labor rate	(\$89)
Replace & line-bore cam support plate bushing	(\$80)
Install & linebore bushing in non-bushing support plate	(\$149)
Mill 07–up TC taper rod pistons for H-beam full top	(\$64)

Full Assembly flywheels – balanced, pro-plugged and welded by request

Darkhorse Motor products	Retail
Darkhorse “Man-O-War” Signature Series Crankshaft (4 3/8” Early & Late A-models & 4 5/8” Late A only)	\$1495
Darkhorse 4.625” JIMS wheeled flywheel (all)	\$1595
Darkhorse “Off the shelf” S&S wheeled flywheel	\$1395
Darkhorse 4.375” SE/CVO with DH Rod kit (AorB)	\$1495
All cranks come standard with our competition rod kit	
**** \$350 premium for our DH/Carrillo rod kit	

Darkhorse Motor products	Retail
XL & Twincam® application Crankpins	
Stock Twincam 1.6710" OD	(\$99.90)
XL-Buell application 1.250 to 1.2505"	(\$114.90)
Twin cam Oversize step +.001" - .003"	(\$119.95)
Darkhorse Pro-plugs (set)	(\$14.95)

Darkhorse H-beam Competition rod 7.670"	(\$349)
Darkhorse H-Beam US Forging rod 7.667"	(\$575)
Darkhorse/Carrillo H-Beam rod 7.660"	(\$699)

Darkhorse Flywheel thrust washer (set)	(\$29.95)
Darkhorse rod bearing sets	(\$69.95)

Parts **NOT** included in **labor prices**

***Some new crankshafts may need further inspection to insure proper alignment of shafts can be achieved. We need to disassemble to determine shaft alignment**

**** 07' and later style sprocketshafts may potentially have altered centers which need to be resolved before we can properly true crankshaft. Some rebuilders claim this is OK, we strongly disagree and believe this situation must be resolved before we can assure dealers that alignment and tolerances are correct.**

We specialize in lower end rebuilding and other machine services so you do not have to. We have over 35 years of professional expertise in motor building, National Championships to prove our abilities and the knowledge to help make your business more profitable.

On behalf of the Hoban Brothers family, I would like to sincerely thank all of our existing customers for making us who we are today. It is you, who have referred us to others within our industry and that speaks volumes, more than any other form of advertising or promotions We have a long reputation of excellence and our guarantee is we will continue that same quality of workmanship that goes unmatched throughout 2016!

Celebrating our 35th year in business in 2015 – Call us any time @ 920-726-4990

With best wishes and kind regards,

John E. Dahmer, Manager and Owner

www.darkhorsecrankworks.com